

Typical Uses**ARCHITECTURAL:** Building fronts, downspouts, flashing, gutters, roofing, screening, spouting**AUTOMOTIVE:** Gaskets, radiators **ELECTRICAL:** Bus bars, conductivity wire, contacts, switches, terminals**HARDWARE:** Ball floats, burrs, cotter pins, nails, rivets, soldering copper, tacks, tubing**MISCELLANEOUS:** Anodes, chemical process equipment, kettles, pans, vats**Common Fabrication Processes**

Blanking; coining; coppersmithing; drawing; etching; forming and bending; heading and upsetting; hot forging and pressing; piercing and punching; roll threading and knurling; shearing; spinning; squeezing and swaging; stamping.

Composition-Percent

	Nominal	Min	Max
Copper	-	99.90	-
Phosphorus	.004-.012	-	-

Physical Properties	English Units	CG.S. Units
Melting Point (Liquidus)	1,981°F	1,083°C
Melting Point (Solidus)	1,949°F	1,065°C
Density	.321-.323 lb./cu. in. @ 68°F	8.89-8.94 gm./cu. cm @ 20°C
Specific Gravity	8.89-8.94	8.89-8.94
Coefficient of Thermal Expansion	.0000094 per °F from 68°F to 212°F	.0000170 per °C from 20°C to 100°C
Coefficient of Thermal Expansion	.0000096 per °F from 68°F to 392°F	.0000173 per °C from 20°C to 200°C
Coefficient of Thermal Expansion	.0000098 per °F from 68°F to 572°F	.0000177 per °C from 20°C to 300°C
Thermal Conductivity	210 Btu./sq. ft./ft./hr/°F @ 68°F	.88 cal/sq. cm/cm/seC/°C @ 20°C
Electrical Resistivity (Annealed)	11.0 Ohms (circ. mil./ft.) @ 68°F	1.91 Microhm-cm @ 20°C
Electrical Conductivity* (Annealed)	97% IACS @ 68°F	.536 Megohm-cm @ 20°C
Thermal Capacity (Specific Heat)	.092 Btu./lb./°F @ 68°F	.092 cal/gm./°C @ 20°C
Modulus of Elasticity (Tension)	17,000,000 psi	12,000 Kg/sq. mm
Modulus of Rigidity	6,400,000 psi	4,500 Kg/sq. mm

*Volume and weight basis

Fabrication Properties

Capacity for being Cold Worked _____ Excellent

Capacity for being Hot Formed _____ Excellent

Hot Forgeability Rating (Forging Brass =100) _____ 65

Hot Working Temperature _____ 1,400-1,600°F or 750-875°C

Annealing Temperature _____ 700-1,200°F or 375-650°C

Machinability Rating (Free Cutting Brass =100) _____ 20

Suitability for being joined by:

Soldering _____ Excellent

Brazing _____ Good

Oxyacetylene Welding _____ Fair

Carbon Arc Welding _____ Fair

Gas Shielded Arc Welding _____ Fair

Coated Metal Arc Welding _____ Not Recommended

Resistance Welding { Spot _____ Not Recommended

Seam _____ Not Recommended

Butt _____ Good

Mechanical Properties

Form	Size Section	Temper	Nominal Tensile Strength psi	Nominal Yield Strength (1/2% Extension Under Load) psi	Reduction of Area - %	Elongation in 2" - %	Nominal Rockwell Hardness			Shear Strength psi	Fatigue Strength	
							F	B	30T		psi	Million Cycles
FLAT PRODUCTS	0.040 in.	0.050 mm	32,000	10,000	-	45	40	-	-	22,000	-	-
		0.025 mm	34,000	11,000	-	45	45	-	-	23,000	11,000	100
		Eighth Hard	36,000	28,000	-	30	60	10	25	25,000	-	-
		Quarter Hard	38,000	30,000	-	25	70	25	36	25,000	-	-
		Half Hard	42,000	36,000	-	14	84	40	50	26,000	13,000	100
		Hard	50,000	45,000	-	6	90	50	57	28,000	13,000	100
		Spring	55,000	50,000	-	4	94	60	63	29,000	14,000	100
		Extra Spring	57,000	53,000	-	4	95	62	64	29,000	-	-
	0.250 in.	As Hot Rolled	34,000	10,000	-	45	45	-	-	23,000	-	-
		0.050 mm	32,000	10,000	-	50	40	-	-	22,000	-	-
		Eighth Hard	36,000	28,000	-	40	60	10	-	25,000	-	-
		Quarter Hard	38,000	30,000	-	35	70	25	-	25,000	-	-
		Hard	50,000	45,000	-	12	90	50	-	28,000	-	-
	1.0 in.	As Hot Rolled	32,000	10,000	-	50	40	-	-	22,000	-	-
		Hard	45,000	40,000	-	20	85	45	-	26,000	-	-

The values listed above represent reasonable approximations suitable for general engineering use. Due to commercial variations in composition and to manufacturing limitations, they should not be used for specification purposes. See applicable A.S.T.M. specification references.



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